

**Work Order ID 78998**

Wednesday, January 18, 2012 10:15:46 AM

**\*78998\****Ship today*

Page 1

Item ID: D412-702-345

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Stop **\*NS2\***Start Date: 1/18/2012 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 1/18/2012 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: *umf* Date: *12-01-18* Tooling:

Date:

Run Start **\*NR1\***

QC: Date: SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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DSI9511

A

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPP D412-702-345 CHG001

*S 12/18/18**MLI 12-1-18*  
*(1)*

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

*12/1/18*

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

*S 12/18/18**(+1)*

**Work Order ID 78998****\*78998\***

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Wednesday, January 18, 2012 10:15:46 AM

Item ID: D412-702-345

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 1/18/2012 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 1/18/2012 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start **\*NR1\***

QC: Date:

SPC (Y/N): Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00

**\*130\***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-702-345

Location: A  
PPP Rev: 

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

# Picklist Print

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Page 1

Work Order ID: 78998

Parent Item: D412-702-345

Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 1/18/2012

Required Date: 1/18/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

S D412-702-311  
Harness Assembly

Manufactured

No

110

Each

1.0000

1

1

Location

Loc Qty

Loc Code

ST269

1

75436

1

S D412-702-313  
Harness Assembly

Manufactured

No

110

Each

1.0000

1

1

Location

Loc Qty

Loc Code

ST267

1

75437

1

S D412-702-321  
Harness Assembly

Manufactured

No

110

Each

1.0000

1

Location

Loc Qty

Loc Code

ST267

1

75440

1

S D412-702-323  
Harness Assembly

Manufactured

No

110

Each

1.0000

1

1

Location

Loc Qty

Loc Code

ST267

1

75441

1

S D3572-041  
Guide Assembly

Manufactured

No

110

Each

4.0000

2

Location

Loc Qty

Loc Code

ST260

4

69598

4

# Picklist Print

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Work Order ID: 78998

Parent Item: D412-702-345

Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 1/18/2012

Required Date: 1/18/2012

Start Qty: 1.00

Required Qty: 1.00

AN4-16A Bolt Purchased No

110 Each 153.0000 2

2

Location	Loc Qty	Loc Code
ST358	153	
117872	28	
118838	50	
119980	75	

2

AN4-25A BOLT Purchased No

110 Each 61.0000 4

4

Location	Loc Qty	Loc Code
ST359	61	
114330	11	
116516	50	

4

AN4-27A Bolt Purchased No

110 Each 23.0000 4

4

Location	Loc Qty	Loc Code
ST360	23	
116516	23	

4

AN960JD416 Washer Purchased No

110 Each 0.0000 -20

20

MS21042L4 Nut Purchased No

110 Each 7,363.0000 6

6

Location	Loc Qty	Loc Code
ST300	7363	
117441	67	
117601	342	
118451	133	
119017	1821	
119075	5000	

6

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Shop Packet Print

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# REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D412-702-2

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QTY -337	QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
X			1				D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	X						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
		X					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
			X				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
				X			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
					X		D412-702-349	Dart 1-Man 3-Point Forward Facing Shoulder Harness Kit
						X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
	1	1		1	1		D412-702-059	GROMMET KIT
	2	1		1			D412-702-301	HARNESS ASSEMBLY
	2	1		1			D412-702-303	HARNESS ASSEMBLY
	1	1			1		D412-702-305	HARNESS ASSEMBLY
	1	1				1	D412-702-307	HARNESS ASSEMBLY
	1	1					D412-702-309	HARNESS ASSEMBLY
1	1		1				D412-702-311	HARNESS ASSEMBLY
1	1		1				D412-702-313	HARNESS ASSEMBLY
	1			1			D412-702-315	HARNESS ASSEMBLY
	1			1			D412-702-317	HARNESS ASSEMBLY
1							D412-702-319	HARNESS ASSEMBLY
1	1		1				D412-702-321	HARNESS ASSEMBLY
1	1		1				D412-702-323	HARNESS ASSEMBLY
	2	2				1	D3542-1	BRACKET
	7	3		4	1		D3571-1	GUIDE
	2	2				1	D3571-3	GUIDE
	2		2				D3572-041	GUIDE ASSEMBLY
	12	6		6	2		D3578-041	DOUBLER
	2	2				1	D3610-041	BRACKET
	2	2				1	D3618-1	CAP
				2			D3677-1	SPACER
	9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP
1							D3920-041	SEATBELT GUIDE ASSEMBLY
2							D3920-5	SEATBELT GUIDE
	4	4				2	AN4-10A	BOLT
1	2		2				AN4-16A	BOLT
1							AN4-21A	BOLT
7	4		4				AN4-25A	BOLT
	4		4				AN4-27A	BOLT
	2	2				1	AN4-44A	BOLT
18	26	6	20			3	AN960JD416	WASHER (OR NAS1149D0463J)
	4	4				2	AN960JD416L	WASHER (OR NAS1149D0416J)
	24	12		12	4		CR3212-4-4	RIVET
9	12	6	6			3	MS21042L4	NUT (OR MS21042-4)
				6			MS21069L3	ANCHOR NUT
	2	2				1	MS24693S274	SCREW
				2			MS24694S282	SCREW
	3	3			1		MS24694S56	SCREW
	10	2		8			MS24694S58	SCREW
	1	1			1		MS24694S60	SCREW

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Revision: A

Date: 10.12.01